

Primef® 4010/0000, 4010/9000

- **Product Summary:** Primef® 4010 is a 40% glass fiber filled branched PPS compound for general purpose with excellent mechanical properties and processability.
- **Color:** Black (4010/9000) and Natural (4010/0000)

Engineering Properties

Properties	Test Method	Unit	Typical value
General Information			GF40% Standard
Physical			
Density	ISO 1183-1	g/cm ³	1.66
Water absorption, 23°C /24hrs.	ISO 62	%	0.02
Mold shrinkage ^a	ISO 294-4	%	0.3/0.7
Mechanical			
Tensile strength	ISO 527-1,2	MPa	200
Tensile modulus	ISO 527-1,2	GPa	16.5
Tensile strain at break	ISO 527-1,2	%	1.8
Flexural strength	ISO 178	MPa	285
Flexural modulus	ISO 178	GPa	14.5
Flexural strain at flexural strength	ISO 178	%	2.2
Charpy impact strength, notched	ISO 179/1eA	kJ/m ²	10
unnotched	ISO 179/1eU	kJ/m ²	45
Co-eff. of friction ^b , static/dynamic	-	-	0.35/0.35
Thermal			
Temperature of deflection under load, 1.80MPa	ISO 75-1,2	°C	270
Co-eff. of linear thermal expansion ^a , -50~50 °C	ISO 11359-2	x 10 ⁻⁵ /K	1.5/4.0
Co-eff. of linear thermal expansion ^a , 100~200 °C	ISO 11359-2	x 10 ⁻⁵ /K	1.5/10.5
Flammability ^c /thickness (mm)	UL-94	-	V-0/0.75
Electrical			
Electric strength, t=1.0mm	IEC 60243-1	kV/mm	25
Relative permittivity, 1MHz	IEC 62631-2-1	-	4
Dielectric dissipation factor, 1MHz	IEC 62631-2-1	-	0.003
Comparative Tracking Index (CTI)	IEC 60112	V	175
Volume resistivity	IEC 62631-3-1	Ω·cm	10 ¹⁶
Molding Condition			
Cylinder temperature	-	°C	300-340
Mold temperature	-	°C	130-150

a: Flow direction/Transverse direction

b: P=150kPa, V=0.3m/s, PPS vs. carbon steel

c: UL file No. E53829